





HOBAN project –Development of radiation-tolerant fiber Bragg grating based temperature and strain monitoring sensors for nuclear industry

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smart fibres^{**}







Outline

- I. Optical Fiber Sensors and Harsh Environments
- II. Fiber Bragg Grating based Sensors
- III. Rad-Hard FBG based sensors
- IV. Hoban Fiber
- V. Hoban FBG response under X-rays at room temperature: a study on FBG inscription
- VI. Hoban FBG response under real irradiation conditions: γ -rays at higher temperatures
- VII. Harsher environments: the nuclear reactor core
- VIII. New perspectives: space missions
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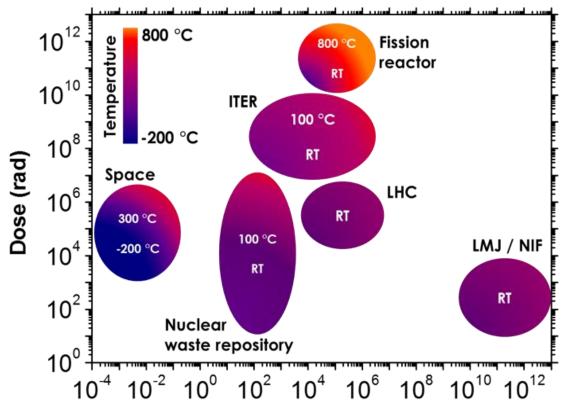




I. Optical Fiber Sensors and Harsh Environments



Applications for Optical Fiber Sensors: the harsh environments



Dose rate (rad/s)





The Optical Fiber Sensors present several advantages but their responses are influenced by radiation.

Advantages:

- Small size (Ø~100µm)
- Light weight
- Resistance to electromagnetic interference
- No need of electrical power at the sensing point
- Quick response (<1s)
- Multiplexing

Limitations in HARSH ENVIRONMENTS:

The radiation :

- Degrades the optical fiber transmission properties
- Influences the OFS response

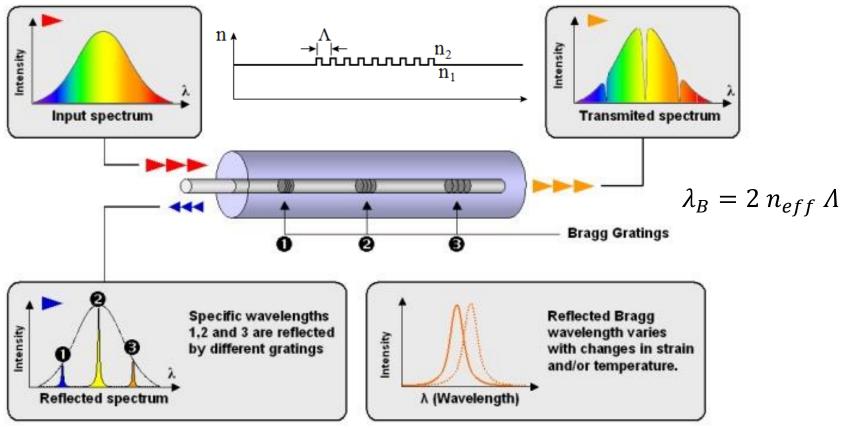




II. Fiber Bragg Grating based Sensors



Fiber Bragg Gratings can be used as temperature and/or strain sensors.



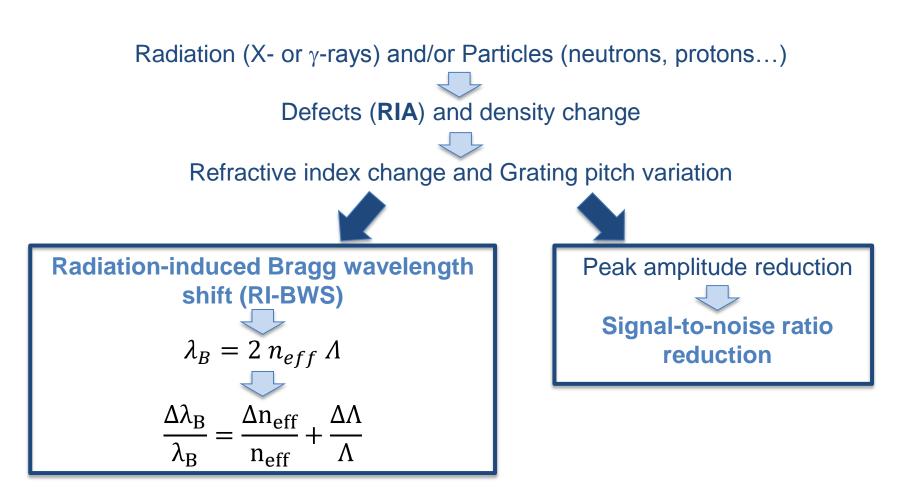
http://www.scaime.com/





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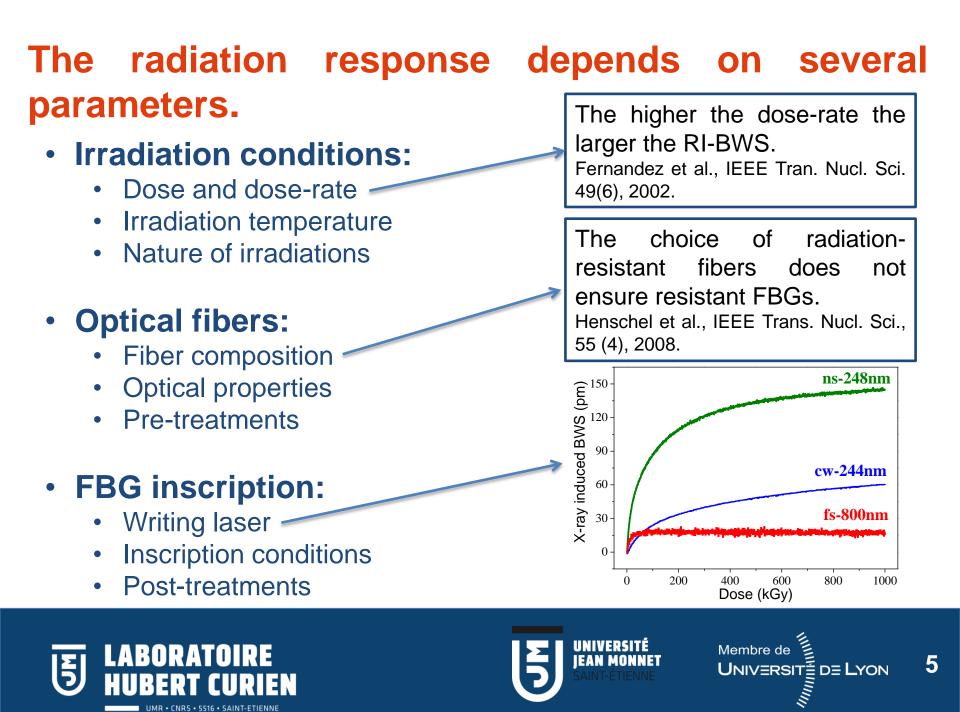
Radiation influences the FBG response.



Gusarov et al., Transactions on Nuclear Science, 60, pp. 2037-2053 (2013).

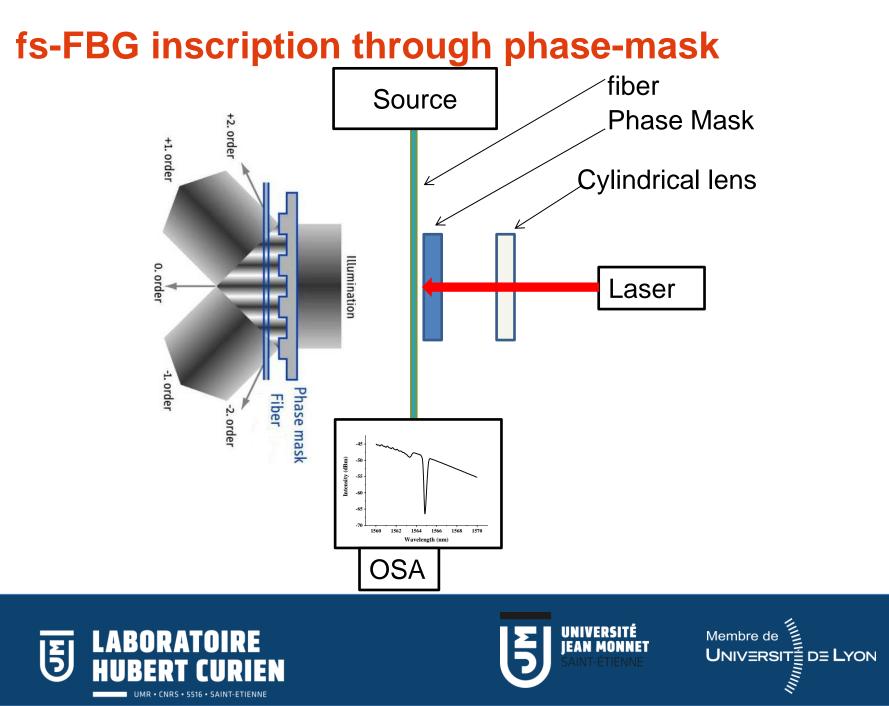






III. Rad-Hard FBG based sensors





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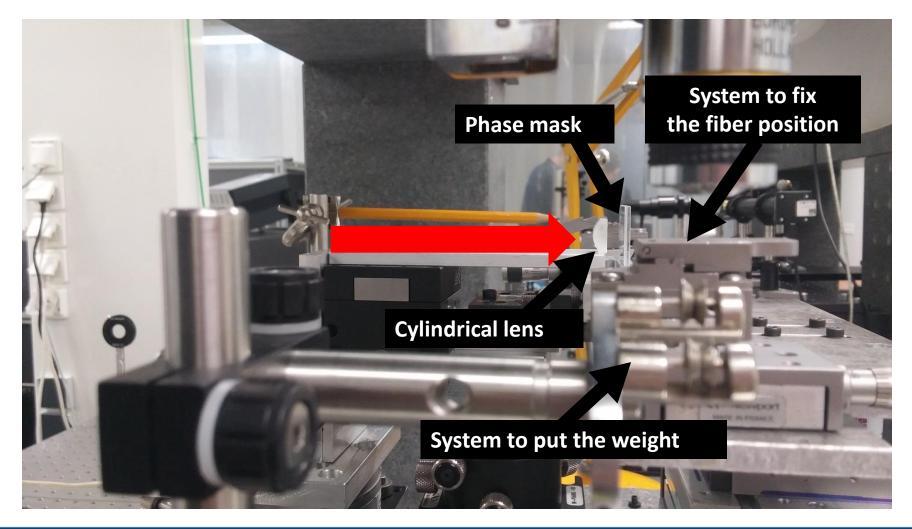
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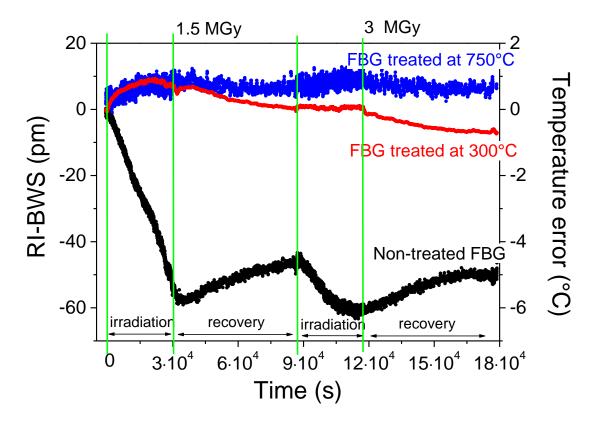
fs-FBG inscription through phase-mask







A thermal treatment at 750°C increase the radiation resistance of fs-FBGs.



at ROOM TEMPERATURE

Morana, et al. Optics Letters 39 (18), pp. 5313 (2014).





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The temperature error induced by X-rays up to 3 MGy dose is lower than ±1°C for irradiation temperatures between 25 and 230°C.

at 25°C 1.5 MGv 1.5 MGy 3 MGv 3 MGy irradiation irradiation irradiation irradiation recovery recovery Cemperature error (°C emperature error (°C FBG treated at 750° 10-10-RI-BWS (pm) RI-BWS (pm) -0 0 -0 - 0 -10 -10 -0 3.10^{4} 6.10^{4} 9.10^{4} 12.10^{4} 3.10^{4} 9.10^{4} 0 6.10^{4} 12.10^{4} Time (s) Time (s)

Morana, et al. Optics Letters 39 (18), pp. 5313 (2014).

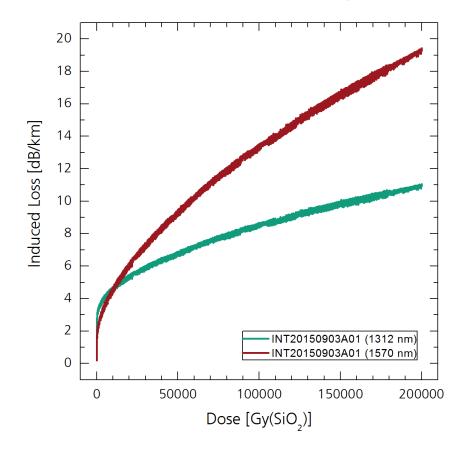




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at 230°C

The γ -rays induced losses at 1550 nm are only 20 dB/km at 200 kGy.



For 100 m long fiber, at 200 kGy the signal is only attenuated by 2 dB.

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Kuhnhenn, et al. accepted to be published in Transaction on Nuclear Science (2017).





 V. Hoban FBG response under X-rays at room temperature: a study on FBG inscription



A study of the Hoban FBG response under X-rays on the grating inscription.

- Irradiation conditions:
 - **Dose and dose-rate** •
 - Irradiation temperature •
 - Nature of irradiations
- Optical fibers:
 - Fiber composition: F-doped or pure silica core fibers
 - Optical properties
 - Pre-treatments

• FBG inscription:

- Writing laser: fs-lasers at 800 nm
- **Inscription conditions** •

Laser pulse width : (60 - 150) fs Laser power density

Post-treatments: annealing at 750°C

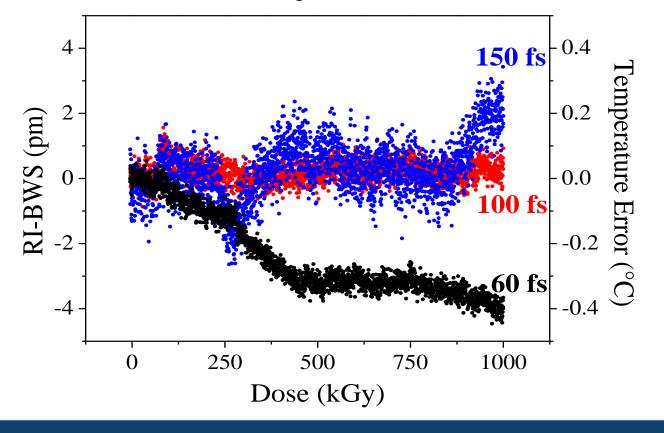




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Dose up to 1 MGy Dose-rate: 1 to 50 Gy/s The radiation-resistance of Hoban FBG does not depend on the laser pulse width.

Power density ≈ 6·10¹³ W/cm²



Dose-rate=50 Gy/s Room temperature

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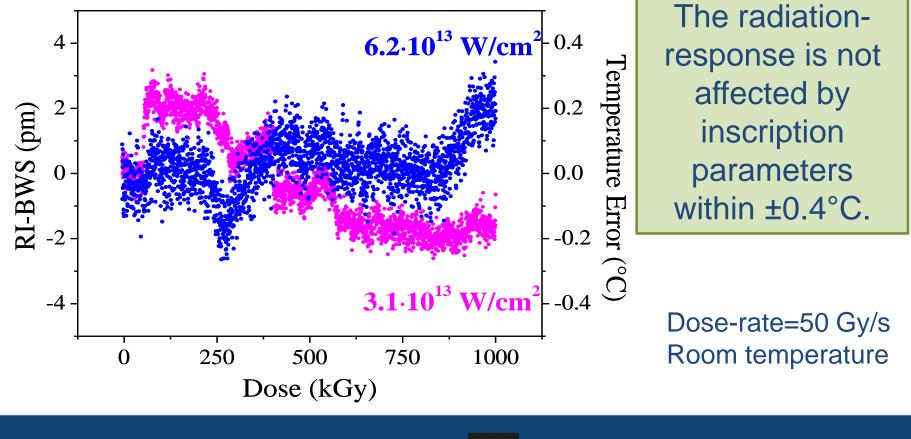
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The radiation-resistance of Hoban FBG does not depend on the laser power density.

Laser pulse width = 150 fs

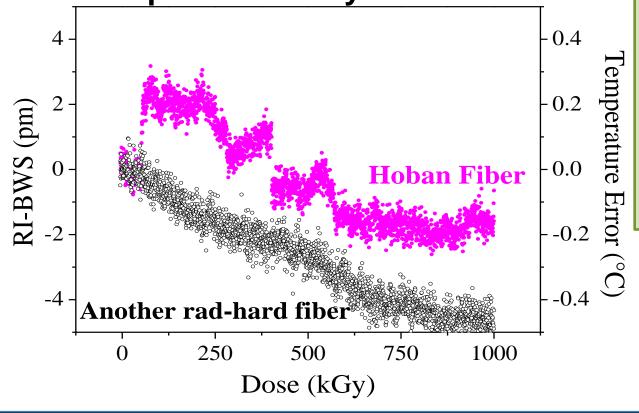






The radiation-resistance of Hoban FBG does not depend on the **Rad-Hard fiber** choice.

Laser pulse width = 150 fs Laser power density =3.1-10¹³ W/cm²



The radiationresponse is not significantly affected by the fiber choice within ±0.5°C.

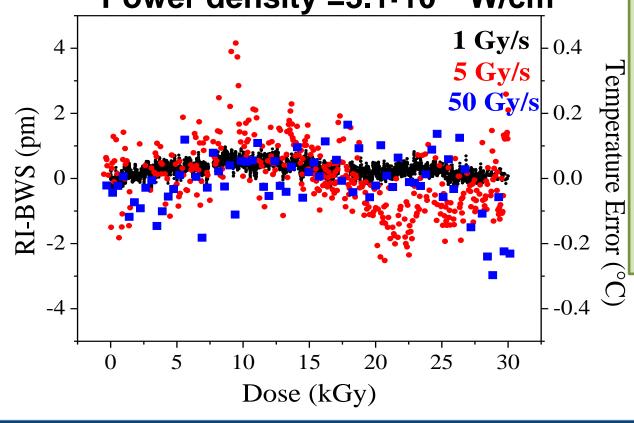
Dose-rate=50 Gy/s Room temperature





The radiation-resistance of Hoban FBG does not depend on the **dose-rate**.

Laser pulse temporal width = 100 fs Power density =3.1-10¹³ W/cm²



Up to accumulated dose of 30 kGy at RT only fluctuations of about 0.2°C, related to the acquisition.

Contrary to the results on type I FBGs in Ge-doped fibers





The Hoban FBG based sensors are radiationinsensitive under X-rays:

□ up to the accumulated dose of 1 MGy
□ for dose-rate between 1 and 50 Gy/s
within an error of ±0.5°C for temperature sensors
(→error of ±5 pm).

The radiation-resistance is **independent** from the inscription-parameters, such as

- o laser pulse temporal width
- laser power density
- □ the radiation-resistant fiber type.

Morana et al., Transactions on Nuclear Science, 64, pp. 68-73 (2017).



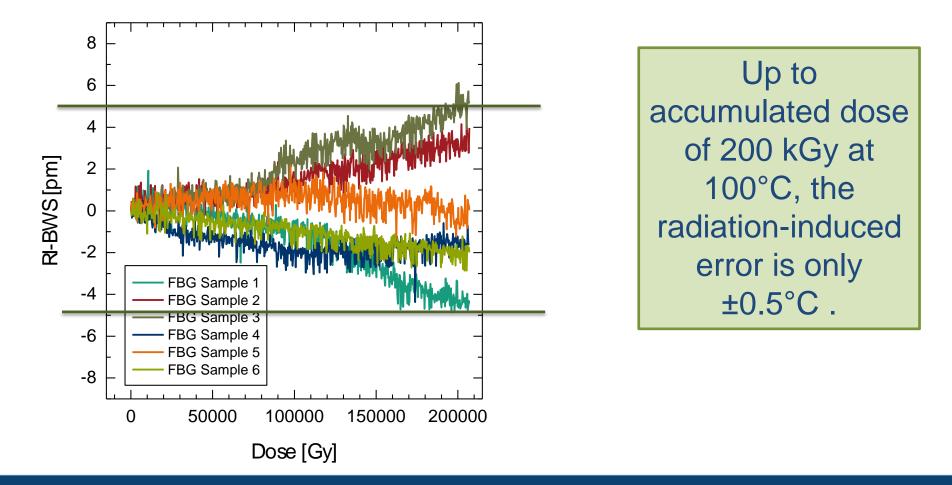




VI. Hoban FBG response under real irradiation conditions: γ-rays at higher temperatures



The radiation-resistance of Rad-Hard FBGs was confirmed for γ -irradiation at 100°C...



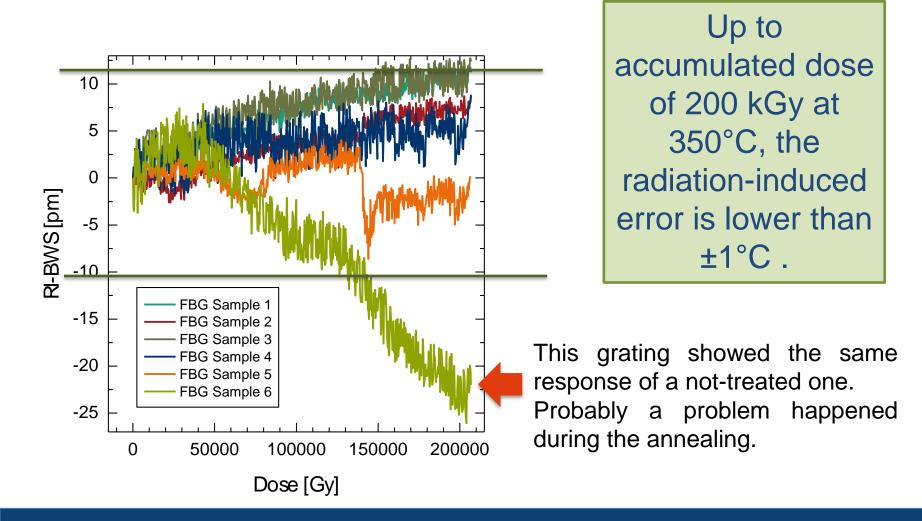




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... and also at 350°C







VII.Harsher environments: the nuclear reactor core



The nuclear reactor core is one of the most harshest environment.

- Gamma-rays :
 - high dose (up to GGy)
 - High dose-rate (between 10⁻² and 10² Gy/s)
- Neutrons
- High temperatures.

BR2 reactor in SCK-CEN

Temperature: 290°C Irradiation duration: 22 days Fast neutron (E>1MeV) flux: $(1.5 - 2.5) \cdot 10^{13} \text{ n/(cm}^2 \cdot \text{s})$ \rightarrow Neutron fluences: 3 and 5-10¹⁹ n/cm² gamma-dose rate: ~7.2 MGy/h \rightarrow Accumulated gamma-dose: ~3.8 GGy



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Irradiation site





The temperature error induced on Rad-Hard FBG after a total fast neutron fluence of ~ $5\cdot10^{19}$ n/cm² and a total γ -dose of 4 GGy is only 4°C.

Fiber core composition	Annealing Temperature (°C)	Pre-irradiation	Initial Reflectivity	Final Reflectivity	RI-BWS (pm)
Fluorine	750	0	8.8%	1.3%	+40
Fluorine	350	3 MGy	62.8%	7.9%	-155
Pure-silica	350	3 MGy			
Pure-silica	750	4 MGy	18.7%	0.4%	+770

Remy et al., Transactions on Nuclear Science, 63(4), pp. 2317-2322 (2016).





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VIII.New perspectives: space missions

The space is an environment characterized by different radiation constraints.

For example for the future Jovian missions to Jupiter's moons, the environment involves:

- Particles:
 - protons,
 - electrons,
 - heavy ions,



- Very low dose-rates (<10-4 Gy/s),
- Large temperature variations, between -200°C and +300°C.

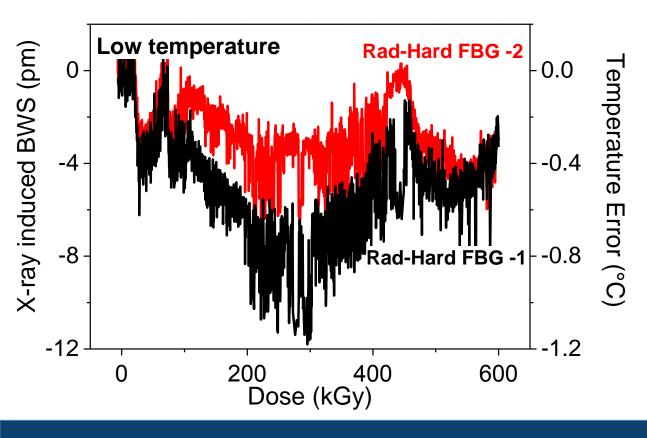
Low temperature effects at -20°C







The temperature error induced by X-rays is still lower than 1°C even for irradiation temperatures as low as -20°C.



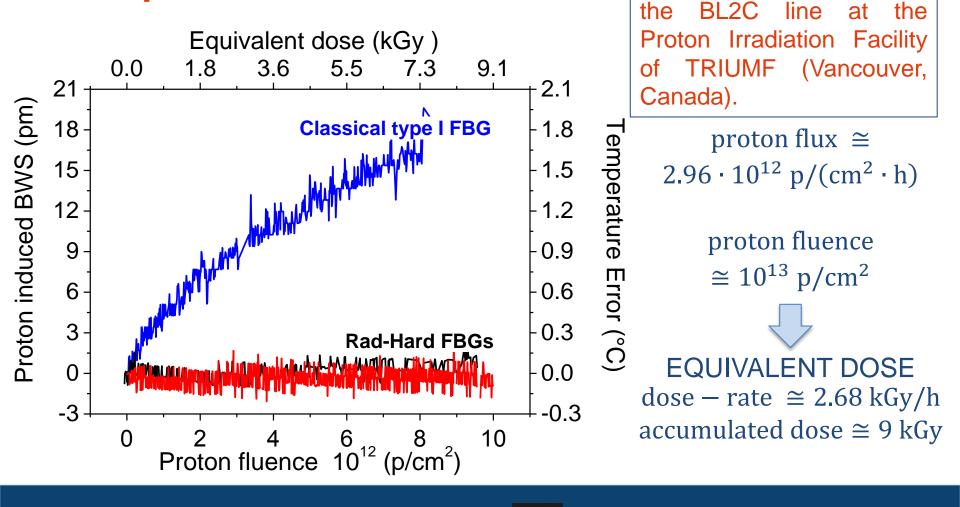
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Dose-rate=40 Gy/s Temperature=-20°C





No effect on the FBG response has been detectedunder proton irradiation.63 MeV proton beam of



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The Hoban FBG based sensors are good candidate for space missions.

□ The temperature error induced by X-rays is still lower than 1°C even for irradiation temperatures as low as -20°C.

❑ No effect on the FBG response has been detected under proton irradiation, for fluence up to 10¹³ protons/cm², which corresponds to an equivalent dose of 9 kGy(SiO₂).

Morana et al., Photonics and Fiber Technology 2016 (ACOFT, BGPP, NP) OSA (2016), paper JT4A.25.





IX. Conclusions



FINALLY...

The Hoban FBG based sensors are really suitable for the harsh environments aimed in the project:

- Dose up to 1MGy,
- Temperature up to 350°C.

The radiation-resistance is independent from the inscriptionparameters, within the patented ranges.

These sensors are also suitable for space mission (63 MeV protons) and very promising results were also obtained in a nuclear reactor core ($\sim 5 \cdot 10^{19}$ n/cm²).





... the Hoban prototype.







Thank you for your attention

